

# FMTD65BDM

# Forbes Marshall Thermodynamic Trap Drain Module

## Description

The Forbes Marshall Thermodynamic Trap Drain Module Model FMTD65BDM with inbuilt Strainer and full stainless steel construction with unique three port design. The three port design ensures parallel lifting of the disc and no wear and tear due to uneven seating of the disc enhancing the life of the trap. Integral blowdown valve allows online cleaning of strainer screen, is best suited for header and mainline drains. Available with FM Piston Type Stop Valves, ready to install for better Performance.

FMTD65BDM is available with ISOTUB & DIFFUSER:-ISOTUB an insulating cover which prevents the trap from being unduly influenced by excessive heat loss such as when subjected to low outside temperature, wind, rain etc. DIFFUSER reduces the problem of noise and erosion by damping high velocity discharge & it is fitted to outlet of Drain Module.

# Sizes

DN 15 and DN 20

#### Notes

- 1. Available with ANSI #150 and ANSI #300 Flange at Inlet
- 2. Available with IBR certificate
- 3. Available without Diffuser also

# **Limiting Conditions**

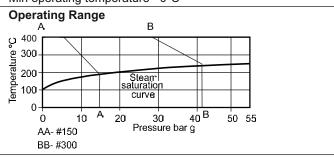
# For ANSI #150

PMO Maximum operating pressure = 14.0 bar g @ 197 Deg.C TMO Maximum operating temperature = 400 Deg C @ 5.5 bar g Cold hydraulic test pressure = 21.0 bar g

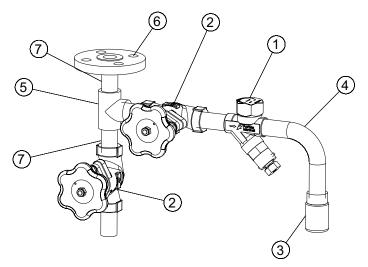
# For ANSI #300

PMO Maximum operating pressure = 41.5 bar g @ 253 Deg.C TMO Maximum operating temperature = 400 Deg C @ 28.0 bar g Cold hydraulic test pressure = 62.0 bar g

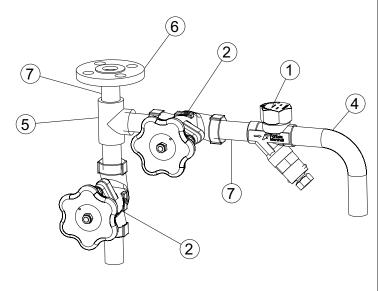
# Min operating temperature= 0°C



## DN 15-20 FMTD65BDM WITH DIFFUSER



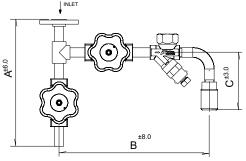
## **DN 15-20 FMTD65BDM WITHOUT DIFFUSER**



| Bill of Material |   |                     |                        |
|------------------|---|---------------------|------------------------|
| Sr. No.          | Description                                     | Material            | Standard               |
| 1                | Thermodynamic Steam Trap FMTD65-B SWE           | Stainless Still     | ASTM A 743 Gr. CA 40   |
| 2                | Inlet & By-Pass Piston Valve, SWE               | Forged Carbon Steel | ASTM A 105N            |
| 3                | Diffuser  | Stainless Steel     | ASTM A 213 Type 304    |
| 4                | Long Radius Bend Class 3000, Scrd. BSPT, SCH-80 | Carbon Steel        | ASTM A106 Gr.B, SCH-80 |
| 5                | Equal Tee, SWE, Class 3000                      | Carbon Steel        | ASTM A 105             |
| 6                | Flanges SWE type ANSI#150, ASME B16.5           | Carbon Steel        | ASTM A 105             |
| 6                | Flanges SWE type ANSI#300, ASME B16.5           | Carbon Steel        | ASTM A 105             |
| 7                | Seamless Pipe SCH. 80                           | Carbon Steel        | ASTM A 106 Gr.B        |

#### **Dimensions**

# a) DN 15-20 FMTD65BDM DRAIN MODULE WITH DIFFUSER



# FOR ASA #150 FLANGE (All dimensions are in mm)

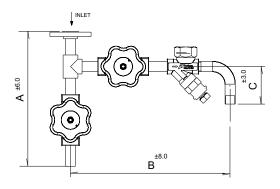
| Size DN | А   | В   | С   |
|---------|-----|-----|-----|
| 15      | 292 | 345 | 132 |
| 20      | 292 | 376 | 164 |

# FOR ASA #300 FLANGE (All dimensions are in mm)

| Size DN | Α   | В   | С   |
|---------|-----|-----|-----|
| 15      | 298 | 345 | 132 |
| 20      | 302 | 376 | 164 |

# b) DN 15-20 FMTD65BDM DRAIN MODULE WITHOUT DIFFUSER FOR ASA #150 FLANGE (All dimensions are in mm)

| Size DN | Α   | В   | С   |
|---------|-----|-----|-----|
| 15      | 292 | 345 | 83  |
| 20      | 292 | 376 | 110 |



# FOR ASA #300 FLANGE (All dimensions are in mm)

| Size DN | Α   | В   | С   |
|---------|-----|-----|-----|
| 15      | 298 | 345 | 83  |
| 20      | 302 | 376 | 110 |

## Others products

**Piston valves**: Forbes Marshall piston valves, provide perfect tightness and durable stability, in module we have 1 No. at inlet line & another in open by-pass line.

**Diffuser**:- Forbes Marshall diffuser is a compact unit designed to be fitted to the outlet of steam or air trap discharge to atmosphere. The diffuser reduces the noise and erosion by damping high velocity discharge.

Inter connecting piping :- Pipe : ASTM A 106 Sch. 80, Tee : SWE type class # 3000, Inlet flange : with ANSI #150 / ANSI #300

## Installation

FMTD65BDM thermodynamic trap module is ready to install assemblies. The module should be installed in horizontal orientation with its bypass & outlet lines running vertically downwords.

Ensure that lines are flushed sufficiently before installing these modules.

# How to order

DN 15 FMTD65BDM Drain Module with Blowdown Valve flanged to ASA #150, IBR

**Spares** For details of spares, please refer to individual TIS / UM of respective product in the module.



www.forbesmarshall.com

Forbes Marshall Arca

Codel International

Krohne Marshall

Forbes Vyncke

Forbes Marshall Steam Systems

# A: Forbes Marshall Pvt. Ltd.

Opp. 106th Milestone, CTS 2220, Mumbai-Pune Road, Kasarwadi, Pune MH 411034 INDIA

**P:** +91(0)20-68138555

**F**: +91(0)20-68138402

E: ccmidc@forbesmarshall.com

## Forbes Marshall International Pte. Ltd.

16A, Tuas Avenue 1, #05-21, JTC Space @Tuas Singapore - 639533

P: +65 6219 3890

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