

# Asset Management- Periodic Maintenance Schedule of Control Valve

Sr. No.	Parameters to be checked	Frequency for checking various Parameters					
		Daily	Weekly	Monthly	Quarterly	1/2 Yearly	Annually
<b>A</b>	<b>Control Valve</b>						
1	Draining of AFR						
2	AFR Filter cleaning						
3	Check Instrument air quality						
<b>B</b>	<b>Actuator</b>						
4	Diaph and seal kit inspection						
5	Actuator spring inspection						
<b>C</b>	<b>Positioner</b>						
6	Pilot Valve cleaning / Checking						
7	Calibration(Zero / Span)						
8	Pr. Gauge / Temp Gauge calibration						
<b>D</b>	<b>Control Valve</b>						
9	Overhauling / checking / cleaning						
<b>E</b>	<b>Robotor</b>						
10	Feed back line cleaning						
11	Path Restriction / Response adjustment screw cleaning						
12	Cleaning of feed back line						

**Notes:**

i	Control valve gasket replacement	Each time it is opened for cleaning / maintenance
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