

# Asset Management- Periodic Maintenance Schedule of Steam Traps

Sr. No.	Parameters to be checked	Frequency for checking various Parameters					
		Daily	Weekly	Monthly	Quarterly	1/2 Yearly	Annually
	<b>Steam Trap</b>						
1	Test High pressure steam traps (!7.5 barG & above)						
2	Test medium pressure steam traps(3.5 barG to 17.5 barG)						
3	Test low pressure steam traps						
4	Repair / Replace steam traps - when testing shows leaks						
5	Clean strainers of float traps						
6	Clean internals of float traps						
7	Clean internals/strainer of Thermodynamic trap						
8	Clean internals of Balanced pressure trap						
9	Visual inspection for leakages						
10	Arresting leaks						
11	Valve operation for PC series traps						

**Notes:**

i	Change Trap / Universal thermodynamic trap gasket	Each time it is opened for cleaning / maintenance
ii	Float trap - Steam lock release adjustment	During commissioning