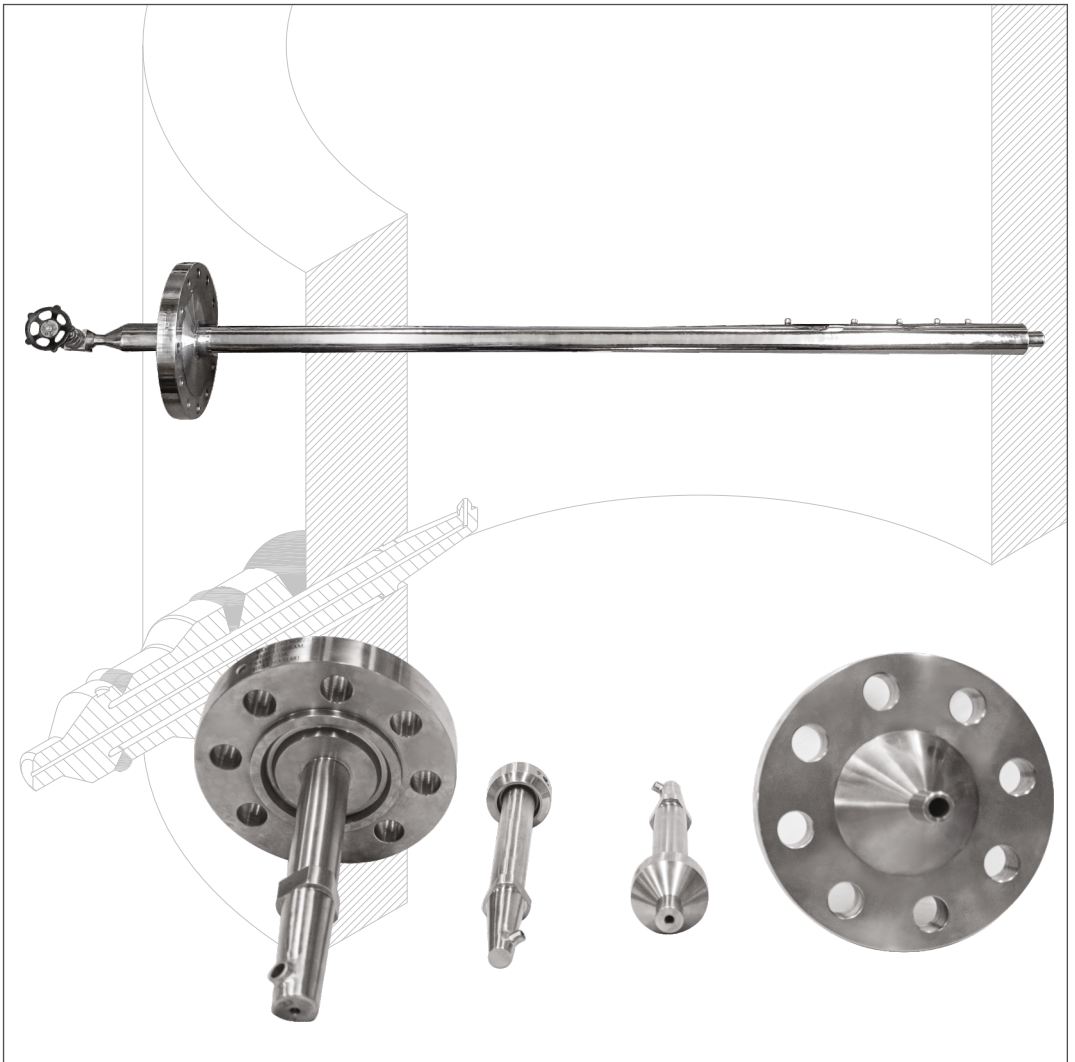


# Isokinetic Sample Probes and EPRI Nozzles for Steam and Water



# Isokinetic Sample Probes and EPRI Nozzles for Steam and Water

Steam chemistry which mainly includes silica, conductivity, pH, chloride and fluoride, plays a major role in corrosion of high pressure boilers and turbines.

These impurities attack the HP, IP and LP turbines, leading to blade erosion and corrosion. Stress corrosion cracking (SCC) of turbine blades is also a result. Thus impure steam can severely erode your profitability.

A well designed steam and water analysis system (SWAS) monitors the health of a power plant 24 hrs a day, 7 days a week. Proper analysis starts with proper extraction of samples.

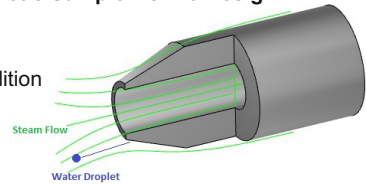
Isokinetic probes from Forbes Marshall are designed to meet SWAS requirements as the per ASTM D1066.

## Introduction

### Effect of Non-isokinetic Sample Nozzle Design

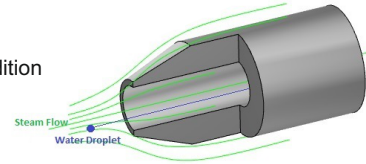
Case#A

Greater than  
Isokinetic Flow Condition



Case#B

Less than  
Isokinetic Flow Condition



Isokinetic probes from Forbes Marshall are designed to extract saturated and superheated steam samples isokinetically at high temperatures and pressures, enabling extraction of representative samples from the process steam lines. This helps to immediately assess water chemistry, and take corrective action where required.

### Features

Designed as per ASTM / EPRI and VGBs standards for steam and water analysis

Suitable for high pressure and temperatures in super critical power plants

Rugged design, highly resistant to thermal and hydraulic stress

Easy to install on pipelines

### Benefits

Extraction of representative samples straight from process (steam and water) pipelines, for quick, precise analysis of water chemistry parameters

Avoids boundary effect

Representative sampling of corrosion products from boiler and heat exchangers-

Accurate measurement of carryover effect in saturated steam

Available in different material options

Easy to install

### Standards

American

ASME PTC 19.11-2008(section 3)

Steam Sampling ASTM D1066

Water Sampling ASTM D3370

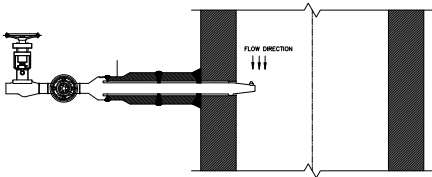
European

VGB -S-006-00-2012-09-EN

## Fixed Probes for Steam and Water Application

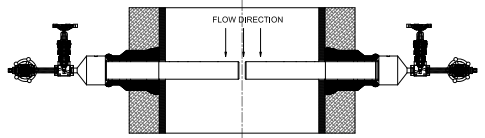
### Single Port Nozzle / Probes

Welded Mounting

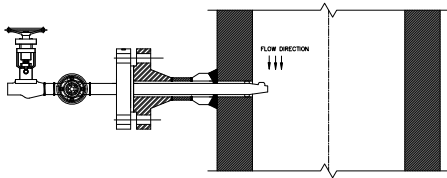


### Multiple Port Nozzle / Probes

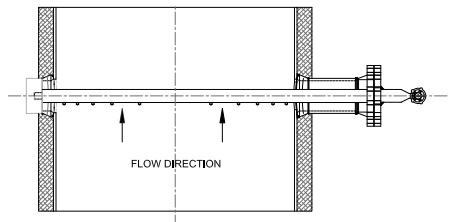
Welded Mounting (With Two Probe Design)



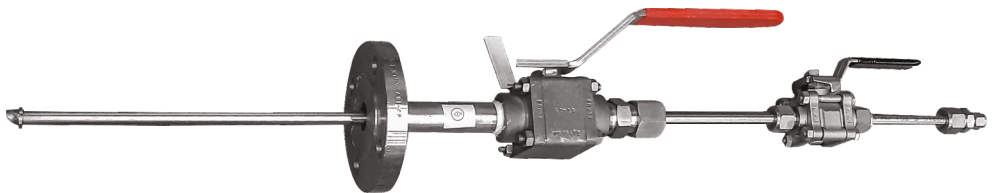
Flanged Mounting



Flanged Mounting (Single Probe Design)



## Withdrawable Probes Low Pressure Condensate and Water Application



## Questionnaire : Fixed Probes for Steam and Water Application

*Fill in the form, detach it and mail it to the address on the back*

Steam pressure (kg/sq.cm) \_\_\_\_\_

Steam temperature (°C) \_\_\_\_\_

Steam condition(saturated/superheated) \_\_\_\_\_

Steam pipe size (Inch) \_\_\_\_\_

Steam pipe line thickness (mm) \_\_\_\_\_

Material for steam pipeline \_\_\_\_\_

Insulation thickness (inch) \_\_\_\_\_

Steam mass flow rate in main pipeline (Kg/H) \_\_\_\_\_

Sampling mass flow rate for analysis (Kg/H) \_\_\_\_\_

Sample Line End connection \_\_\_\_\_

## Questionnaire : Withdrawable Probes Low Pressure Condensate and Water Application

*Fill in the form, detach it and mail it to the address on the back*

Water pressure (kg/sq.cm) \_\_\_\_\_

Water/Condensate temperature (°C) \_\_\_\_\_

Process/Water pipe line size(Inch) \_\_\_\_\_

Process/Water Pipe Line Thickness (mm) \_\_\_\_\_

Size of Flange connection for Probe Mounting \_\_\_\_\_

Insulation Thickness (Inch) \_\_\_\_\_

Water Mass flow rate in Main Pipeline (Kg/H) \_\_\_\_\_

Sampling mass flow rate for analysis (Kg/H) \_\_\_\_\_



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